



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-1100
Job Sheet 171570



Part No: SWA10A-1100

Job Qty: 20 ea

Part Name: Upper DU Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/5/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA10A-1100 Rev 1 IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/15/18	0.00	0.00	Start Up Machining-4	1/18	JB - 18-04-13
120	Mori Seiki	20 pcs		2/16/18	0.50	1.67	MORI SL2500Y	1/18	JB - 18-04-13
130	QC	20 pcs		2/16/18	0.00	0.00	QC2 Machining-5	1/18	JB - 18-04-13
140	QC	20 pcs		2/16/18	0.00	0.00	QC8 Machining-5		JB - 18-04-13
150	Packaging	20 pcs		2/16/18	0.00	0.00	Packaging3-2		18-04-18 JB
160	QC21-SA	20 Ea		2/16/18	0.00	0.00	QC21		GA-Alain JB

Part Op 120 - 1-Machine as per folio FB786 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 150 - identify and Stock

DAS
21
3-20

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MBRONZR2.250	Bronze Round Bar 2.250"	1 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MBRONZR2.250	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/5/18 9:30 AM Dart.lajeunesse.marie

S054 304 → 6^{5/8} long. x 2
S050 903 → 6^{3/4} long.
S058 788 → 6^{5/8} long.

DART
AEROSPACE

Container No: S060879



Part: SWA10A - 1100

Job No: 171570

Serial No/Batch: S060879

Revision: 1

Inspector:

Dart Aerospace Ltd.
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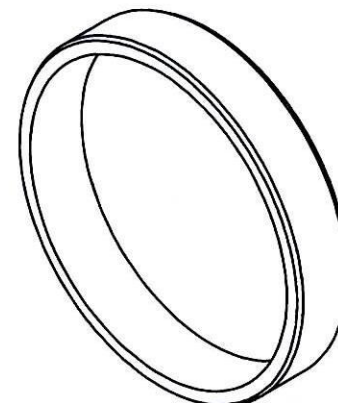
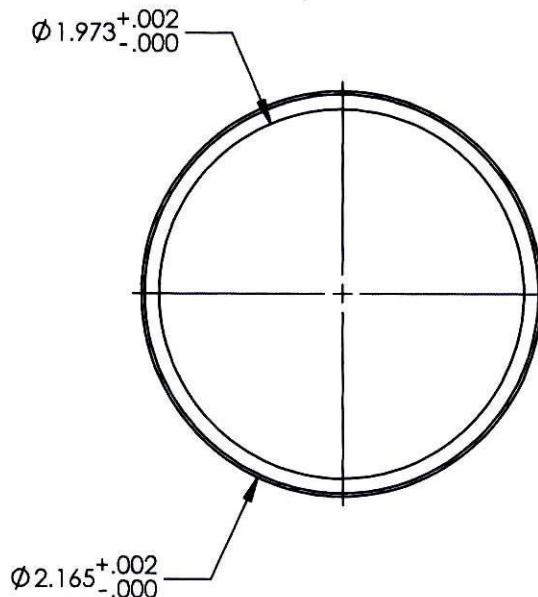
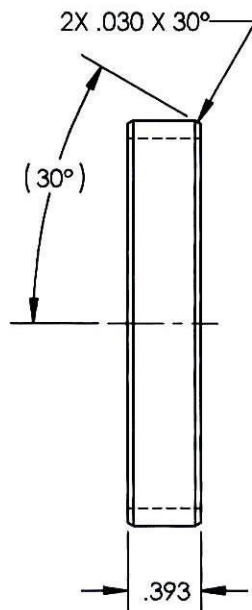
Date: 04/13/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	11/13/2012	JAG



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NO. 1715 to MLC
1802-05

- BRONZE/OILITE TUBING, MIL-B-5687D GRADE 1 OR EQUIVALENT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-1100	1	UPPER DU BEARING	BRONZE/OILITE TUBING (NOTE 1)	

RED BARN MACHINE	
TITLE UPPER DU BEARING	
DWG NO. SWA10A-1100	REV 1
MAT'L BRONZE/OILITE TUBING	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/25/2002
SHEET 1 OF 1	